Date: Monday, 12/11/2006 1:00:26 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 206 GHW
Job Number	: 29859		
Estimate Number	: 12272		
P.O. Number	: N/A	**Part Number**	: D206731011
This Issue	: 12/11/2006 **S.O. No.** : N/A	**Drawing Number**	: IIN-D206-731 PG4
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A **Type** : MACHINED PARTS	**Drawing Revision**	: A
Previous Run	: 29858	**Material**	: N/A
Written By	:	**Due Date**	: 1/20/2007 **Qty:** 1 **Um:** Each
Checked & Approved By	: 06 12 11		
Comment	: Est Rev:A New Issue 06-02-09 JLM		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: Photocopy bluefile & type labels per PPPD206-731-011 CHG001 KJ 06.12.14 (1)

Seq. #:	Machine Or Operation:	Description :
2.0	D206731041	GHW Mechanical Bell Light

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D206-731-041	206GHW LH	B29862

Seq. #:	Machine Or Operation:	Description :
3.0	D206731042	GHW Mechanical Bell Light

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D206-731-042	206GHW RH	B29865

Seq. #:	Machine Or Operation:	Description :
4.0	D3355041	HANDLE ASS'Y

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D3355-041	Handle Assembly	B29493

Seq. #:	Machine Or Operation:	Description :
5.0	D33811	Handel Label

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D3381-1	Label	B25805

07/01/23 (1) 07/01/23 (1)

INSPECTED KIT

Form: rprocess

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ________________ **PAR #:** _______ **Fault Category:** ________________ **NCR:** Yes / No (circled: No) **DQA:** [signature] **Date:** 07/01/23

QA: N/C Closed: _____ **Date:** _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/11/2006 1:00:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 206 GHW

Job Number: 29859 **Part Number:** D206731011

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D206-731-011
Location:__________
PPP Rev: DRAFT

7/01/23

Seq. #:	Machine Or Operation:	Description :
7.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

07/01/23

Job Completion

07/01/23

Form: rprocess

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

QA: N/C Closed: _____ **Date:** _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.0 PARTS LIST

QTY -011	QTY -041	QTY -042	Part Number	Description
X			**D206-731-011**	**MECHANICAL GROUND HANDLING WHEEL KIT**
1	**X**		**D206-731-041**	**MECHANICAL GROUND HANDLING WHEEL (LH)**
1		**X**	**D206-731-042**	**MECHANICAL GROUND HANDLING WHEEL (RH)**
	1	1	D3335-5	* SPRING
		1	D3353-041	* LUG ARM WELDMENT
	1		D3353-042	* LUG ARM WELDMENT
	1		D3354-041	* LEFT ARM WELDMENT
		1	D3354-042	* MIRROR ARM WELDMENT
1			D3355-041	* HANDLE ASSEMBLY
	1	1	D3356-1	* PIN
	2	2	D3397-041	* WHEEL ASSEMBLY
1			D3381-1	** LABEL
	1	1	113-800	* GREASE FITTING
	2	2	656-051	* FLAT WASHER
	1	1	663-079	* LOCK WASHER
	1	1	AN5-23A	* BOLT
	1	1	AN960JD516	* WASHER
	2	2	CP-21	* COTTER PIN
	1	1	MS21042L5	* NUT
	2	2	SNF-34	* SLOTTED NUT
	1	1	TP-2	* SLOTTED SPRING TENSION PIN
	1	1	TP-134	* SLOTTED SPRING TENSION PIN

* shown for reference only, part is included in D206-731-041/ -042 assemblies above
** shown for reference only, part is included in D3355-041 assembly above